



TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District,
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Product Specifications Approval Sheet

Product Description: SAW Filter 670 MHz SMD 3.8×3.8 mm (BW=13 MHz)

TST Part No.: TA1874A

Customer Part No.: _____

Customer signature required

Company: _____

Division: _____

Approved by : _____

Date: _____

Checked by: _____ David Chang 

Approved by: _____ Bob Chau 

Date: _____ 2015/03/30

1. Customer signed back is required before TST can proceed with sample build and receive orders.
2. Orders received without customer signed back will be regarded as agreement on the specifications.
3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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SAW Filter 670 MHz

MODEL NO.: TA1874A

REV. NO.:1

A. MAXIMUM RATING:

1. Input Power Level: 10 dB_m
2. DC voltage: 3 V
3. Operating Temperature: -20°C to +75°C
4. Storage Temperature: -40°C to +85°C

RoHS Compliant
Lead free
Lead-free soldering

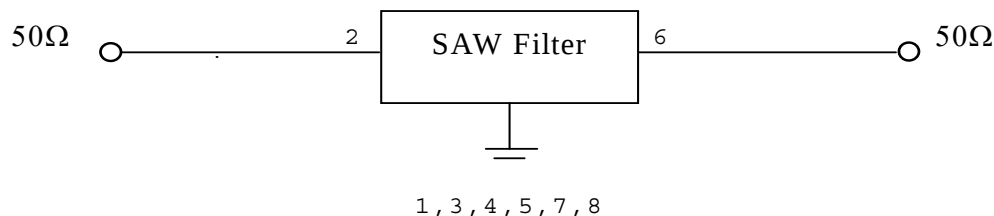
Electrostatic Sensitive Device (ESD)

B. ELECTRICAL CHARACTERISTICS:

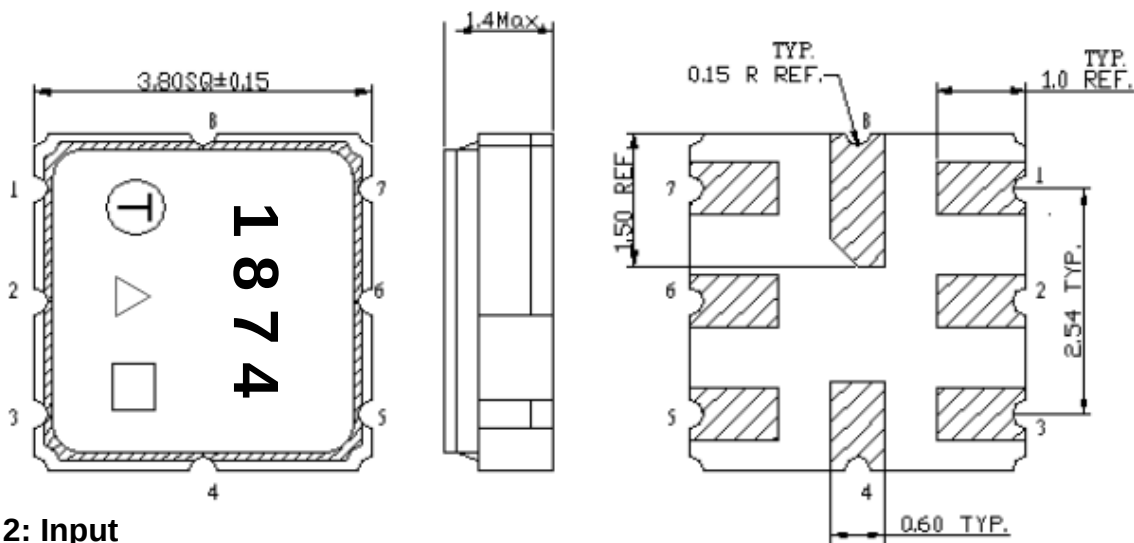
Item	Unit	Min.	Typ.	Max.
Center frequency F_c	MHz	-	670	-
Insertion Loss (663.5~676.5 MHz) IL	dB	-	2.2	3.0
Amplitude Ripple (663.5~676.5 MHz)	dB	-	1.3	2.2
Bandwidth @ -30dB	MHz	-	31.7	34
VSWR (663.5~676.5 MHz)	-	-	1.4	2.4
Attenuation (Reference level from 0 dB)				
370 ~ 645 MHz	dB	32	41	-
695 ~ 970 MHz	dB	32	43	-
970 ~ 1500 MHz	dB	35	46	-
Temperature coefficient of frequency	ppm/k	-	-35	-

C. MEASUREMENT CIRCUIT:

HP Network analyzer



D. OUTLINE DRAWING:



2: Input

6: Output

1, 3, 4, 5, 7, 8: Ground

△ : Year Code

□ : Date Code

Unit: mm

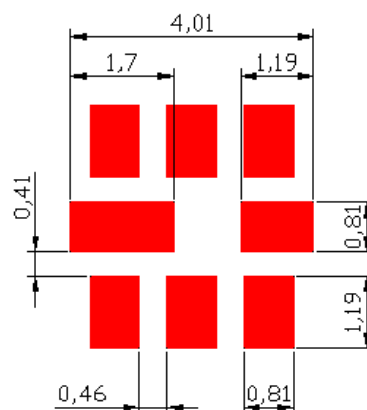
△ Product Year Code

Year	2011	2012
	2013	2014
	2015	2016
	2017	2018
Product Code	A	a

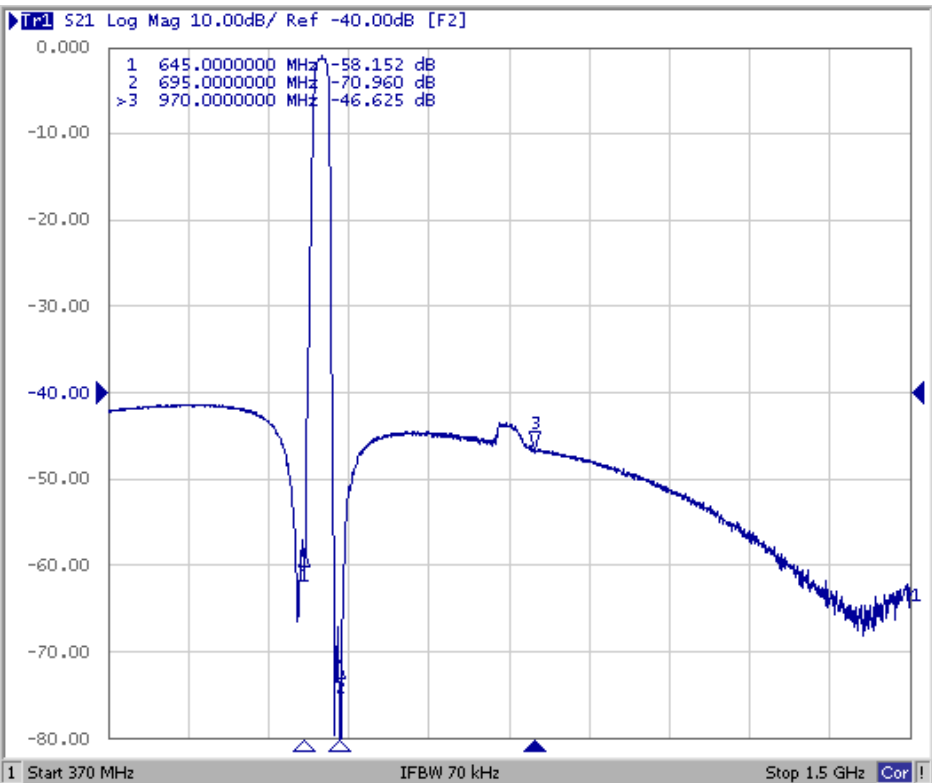
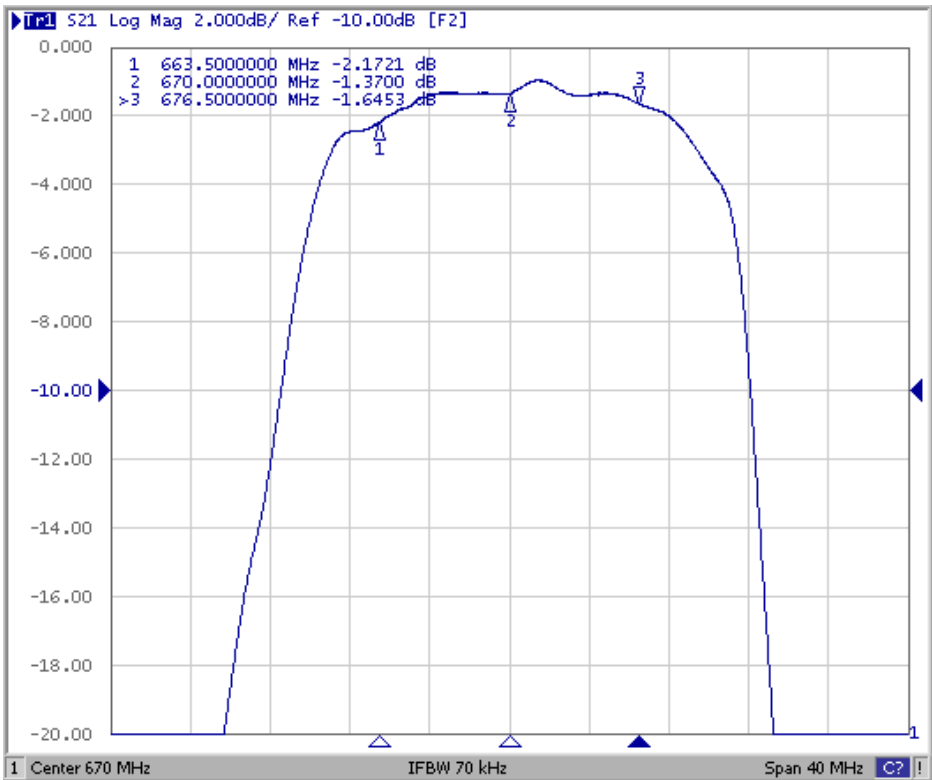
Date Code Table:

WK01	WK02	WK03	WK04	WK05	WK06	WK07	WK08	WK09	WK10	WK11	WK12	WK13
A	B	C	D	E	F	G	H	I	J	K	L	M
WK14	WK15	WK16	WK17	WK18	WK19	WK20	WK21	WK22	WK23	WK24	WK25	WK26
N	O	P	Q	R	S	T	U	V	W	X	Y	Z
WK27	WK28	WK29	WK30	WK31	WK32	WK33	WK34	WK35	WK36	WK37	WK38	WK39
a	b	c	d	e	f	g	h	i	j	k	l	m
WK40	WK41	WK42	WK43	WK44	WK45	WK46	WK47	WK48	WK49	WK50	WK51	WK52
n	o	p	q	r	s	t	u	v	w	x	y	z

E. PCB Footprint:

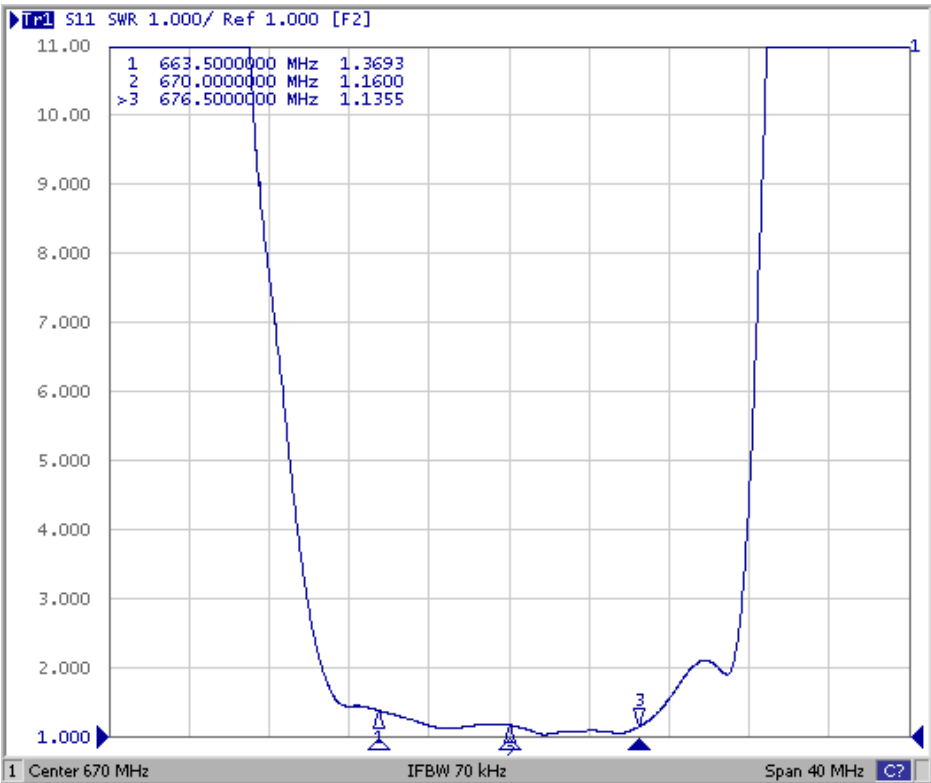


F. Frequency Characteristics:

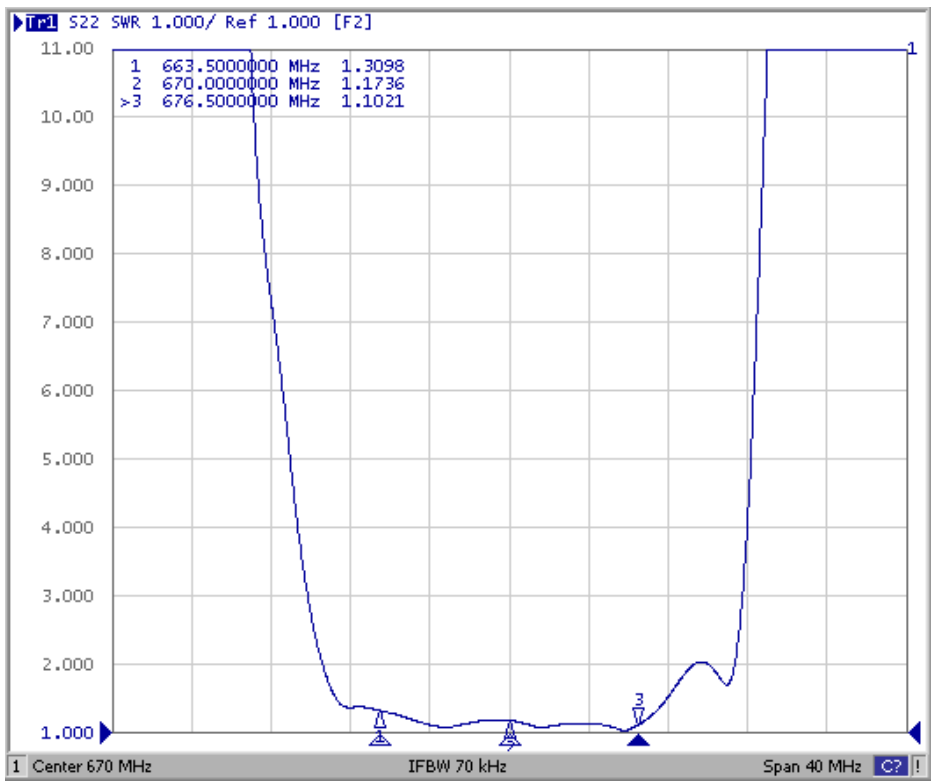


Reflection Functions:

S11



S22



1. REEL DIMENSION

Technical drawing of a circular structural member. The main view shows a large circle with a central hole, indicated by a dashed circle. A leader line points from the text "See DETAIL 'A'" to the central hole. To the right, a vertical dimension line indicates a total height of 12 TYP. and a central hole diameter of $\phi 100$ REF. Below the main view, a cross-section detail labeled "A" shows a circular member with a central hole of diameter $\phi 100$ and a surrounding ring of diameter $\phi 330$. The detail also shows a central hole of diameter $\phi 20$ and a dimension of 20 ± 0.5 .

Section A-A

Direction of Feed

H. RECOMMENDED REFLOW PROFILE:

1. Preheating shall be fixed at 150~180°C for 60~90 seconds.
2. Ascending time to preheating temperature 150°C shall be 30 seconds min.
3. Heating shall be fixed at 220°C for 50~80 seconds and at 245~260°C peak (min. 10sec).
4. Time: 2 times.

